

Standard Keyway Dimensions

Shaft Diameter	Set Screw	Width	Depth
Up through 7/16"	8-32	3/32	3/64
Over 7/16" to and including 9/16"	10-24	1/8	1/16
Over 9/16" to and including 7/8"	1/4-20	3/16	3/32
Over 7/8" to and including 1-1/4"	5/16-20	1/4	1/8
Over 1-1/4" to and including 1-3/8"	5/16-20	5/16	5/32
Over 1-3/8" to and including 1-3/4"	3/8-16	3/8	3/16
Over 1-3/4" to and including 2-1/4"	1/2-13	1/2	1/4
Over 2-1/4" to and including 2-3/4"	5/8-11	5/8	5/16
Over 2-3/4" to and including 3-1/4"	5/8-11	3/4	3/8
Over 3-1/4" to and including 3-3/4"	3/4-10	7/8	7/16

Standard Keyway Tolerances

Keyway Width (w)	Up through 1/2"	+0.002 -0.000
	Over 1/2" to and including 1"	+0.003 -0.000
	Over 1"	+0.004 -0.000
Keyway Depth (t)	All sizes	+0.015 -0.000