EHE Series

The EHE is the workhorse of the E-Class metering pumps. EHE Series pumps have outputs up to 20 GPH (75 l/h) and pressure capabilities to 150 PSI (10 bar). Combining the EHE performance with a turnround of 1800:1 yields one of the most versatile pumps in the water treatment industry today.

Superior mechanical design and quality manufacturing merge to create a pump better than the sum of its parts. The versatile control features enable the EHE to be integrated into virtually any chemical feed application. The 360 stroke-per-minute operation results in high resolution chemical feed and long service life. EHE pumps prime in seconds and hold prime reliably.

Summary of Key Benefits

- High Speed Performance
  E-Class pumps operate at 360 strokes-per-minute, providing high resolution chemical feed. Most competitive products operate at slower speeds, resulting in slug feeding, accelerated diaphragm wear and poor feed control.
- Engineered Longevity
  All E-Class pumps feature dual bearing support. The armature and shaft are supported with a bearing on each end, which ensures proper axial movement, enabling the E-Class to operate at 360 SPM while extending the life of the diaphragm.
- Superior Check Valve Performance
  Dual Check Valve Assemblies in both suction and discharge fittings feature precision ball guides and tapered seats. Precise machining and molding of parts limit valve ball travel, ensuring that balls fully seat and seal with every stroke. This superior check valve design guarantees fast priming and reliable performance.
- High Compression Ratio
  The compression ratio of a metering pump is important because it affects the pump’s ability to prime and vent. The compression ratio is raised when you reduce the dead volume of the pump head during operation. All E-Class pumps feature a very high compression ratio that ensures proper feed especially with off-gassing products (i.e. Sodium Hypochlorite).
Walchem and Iwaki have over 100 years of combined pump experience. This partnership has led to the design of the most innovative and comprehensive metering pump product line in the world, the E-Class Metering Pumps. E-Class features five great series: EZ, EW, EK, EHE, and EHF. The wide range of capabilities within the E-Class ensures that there’s a model to fit any water treatment, food & beverage, agriculture, water conditioning, car wash, or other industrial chemical feed application.

Powerful
A pump’s maximum pressure rating times its maximum output at that pressure gives a relative measure of the pump’s hydraulic output power, a “power index.” The EHE36, with an output of 8.5 GPH at 105 PSI, yields a power index of 892.5. No other electronic metering pump in this range even comes close!

Efficient
The EHE Series does its work extremely well. Hydraulic output is maximized by its economical use of electricity via excellent heat rejection, valves that positively and consistently seat and unique front-and-back support of the armature.

Durable
Superior magnetic, electronic, thermal and hydraulic designs have been achieved in the EHE metering pump. The result is a pump that will perform longer at maximum duty than any other comparable pump.

Microprocessor-based Control Circuitry
- Allows operator adjustment of pump speed and external input settings via 4-button keypad.
- Often used in flow proportional systems, such as with a flowmeter contactor. One input pulse can produce 1 to 999 pump strokes.
- Pump can be set to divide (accumulate) pulses by a factor of 1 to 999.
- Programmable 4-20mA input allows for user defined speed control band; user sets minimum and maximum pump speeds.

Specifications

Electrical Specifications
- 50/60 Hz, single phase
- 115 VAC ±10% 1.8 Amp Max.
- 230 VAC ±10% 0.8 Amp Max.

Safety Certifications
- The EHE series metering pumps are WQA tested and certified to NSF/ANSI Standard 61.
- The EHE series metering pumps are tested by Intertek to UL and CSA standards.

Operating Conditions
- Ambient Temperature: 32 to 122°F (0 to 50°C)
- Relative Humidity: 30% to 90% non-condensing
- Liquid Temperature: 32 to 104°F (0 to 40°C) for PVC based Liquid Ends
- 32 to 140°F (0 to 60°C) for PP or PVDF based Liquid Ends

Pumps should always be shielded from direct exposure to the elements.

Dimensions (EHE56 referenced)

<table>
<thead>
<tr>
<th>Units</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>H</th>
<th>J</th>
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<tr>
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<td>17</td>
<td>297.5</td>
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Warranty
- 2 YEAR ‘Bumper to Bumper’

Dimensions

Mounting Dimensions

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<tr>
<th>Units</th>
<th>A</th>
<th>B</th>
<th>C</th>
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<td>146</td>
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</tbody>
</table>
PUMP SERIES
EH = Microprocessor control for all EHE models. Features manual speed control from 1 to 360 spm in 1 spm increments. External control from pulse signal with internal multiply and divide or from analog 4-20 mA signal.

CAPACITY/PRESSURE RATING
EH = For use on all EHE models, features external pulse capability (pulse divide, pulse multiply, analog).

CONTROL MODULE
E = Standard 1/2" tube connection. No accessory valve.
V = Standard 1/2" tube connection with back pressure anti-syphon valve, except on FC models.
T = 3/4" NPT (male) pipe thread connection (no MAVV)
P = 3/4" NPT (male) connection with back pressure/anti-syphon valve (no MAVV)

Note: Tube to piping connection material of construction will be the same as the liquid end.

About Us
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Capacity/Pressure Rating

<table>
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<tr>
<th>Size</th>
<th>Max Output</th>
<th>Max Output per stroke</th>
<th>Max Pressure</th>
<th>Power Index</th>
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<tr>
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<td>GPH mL/min</td>
<td>mL/PSI</td>
<td>PSI</td>
<td>MPa</td>
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Liquid End Materials

<table>
<thead>
<tr>
<th>Liquid End</th>
<th>Pump Head &amp; Fittings</th>
<th>Diaphragm</th>
<th>Valve Balls</th>
<th>Valve Seat</th>
<th>Valve Seals</th>
<th>Gasket</th>
<th>Tubing</th>
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<tbody>
<tr>
<td>HV</td>
<td>PVC</td>
<td>PTFE (bonded to diaphragm)</td>
<td>CE</td>
<td>PTFE</td>
<td>FKM</td>
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<tr>
<td>FC</td>
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<td>VM*</td>
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<td>EPDM</td>
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* Note: VM liquid end available on E56 only

VOLTAGE
1 = 115VAC, 50/60 Hz
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