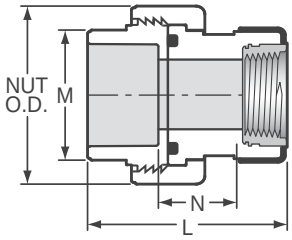
TRANSITION UNION

Socket x Fipt w/Metal Thread Insert and O-ring Seal

Pressure Rating 235 psi @ 73°F



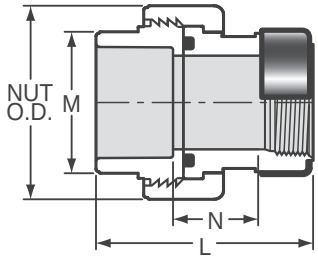
Part Number w/O-ring Seal		Size	L	M	N	Nut O.D.	Approx. Wt. (Lbs.)
BUNA-N	EPDM						
459-010BR	499-010BR	1	2-13/16	1-7/8	1-1/32	2-7/8	.52
459-012BR	499-012BR	1-1/4	3-9/32	2-7/32	1-1/16	3-5/16	.68
459-015BR	499-015BR	1-1/2	3-1/2	2-9/16	1-3/32	3-17/32	.89
459-020BR	499-020BR	2	3-5/8	2-7/8	1-1/4	4-5/16	1.59

Not intended to convey or dispense water for human consumption through drinking or cooking

SPECIAL REINFORCED UNION

Socket x SR Fipt w/O-ring Seal

Pressure Rating 235 psi @ 73°F



Part Number w/O-ring Seal		Size	L	M	N	Nut O.D.	Approx. Wt. (Lbs.)
BUNA-N	EPDM						
459-002SR	499-002SR	1/4	2-1/8	7/8	29/32	1-11/16	.10
459-003SR	499-003SR	3/8	2-5/16	1	1	1-13/16	.06
459-005SR	499-005SR	1/2	2-9/32	1-9/32	21/32	1-31/32	.17
459-007SR	499-007SR	3/4	2-19/32	1-17/32	27/32	2-1/2	.28
459-010SR	499-010SR	1	2-15/16	1-11/16	7/8	2-7/8	.42
459-012SR	499-012SR	1-1/4	3-7/32	2-1/16	31/32	3-5/16	.55
459-015SR	499-015SR	1-1/2	3-7/16	2-9/16	1-1/16	3-9/16	.68
459-020SR	499-020SR	2	4-1/8	3	1-9/16	4-5/32	1.11
459-030SR	499-030SR	3	5-9/32	4-5/16	1-31/32	5-13/16	2.55
459-040SR	499-040SR	4	5-15/16	5-1/4	2-1/8	5-3/4	4.04

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas
Spears® Manufacturing Company
Due to Material Cost Variations, Prices Subject to Change. Check On-line Catalog @ www.spearsmfg.com