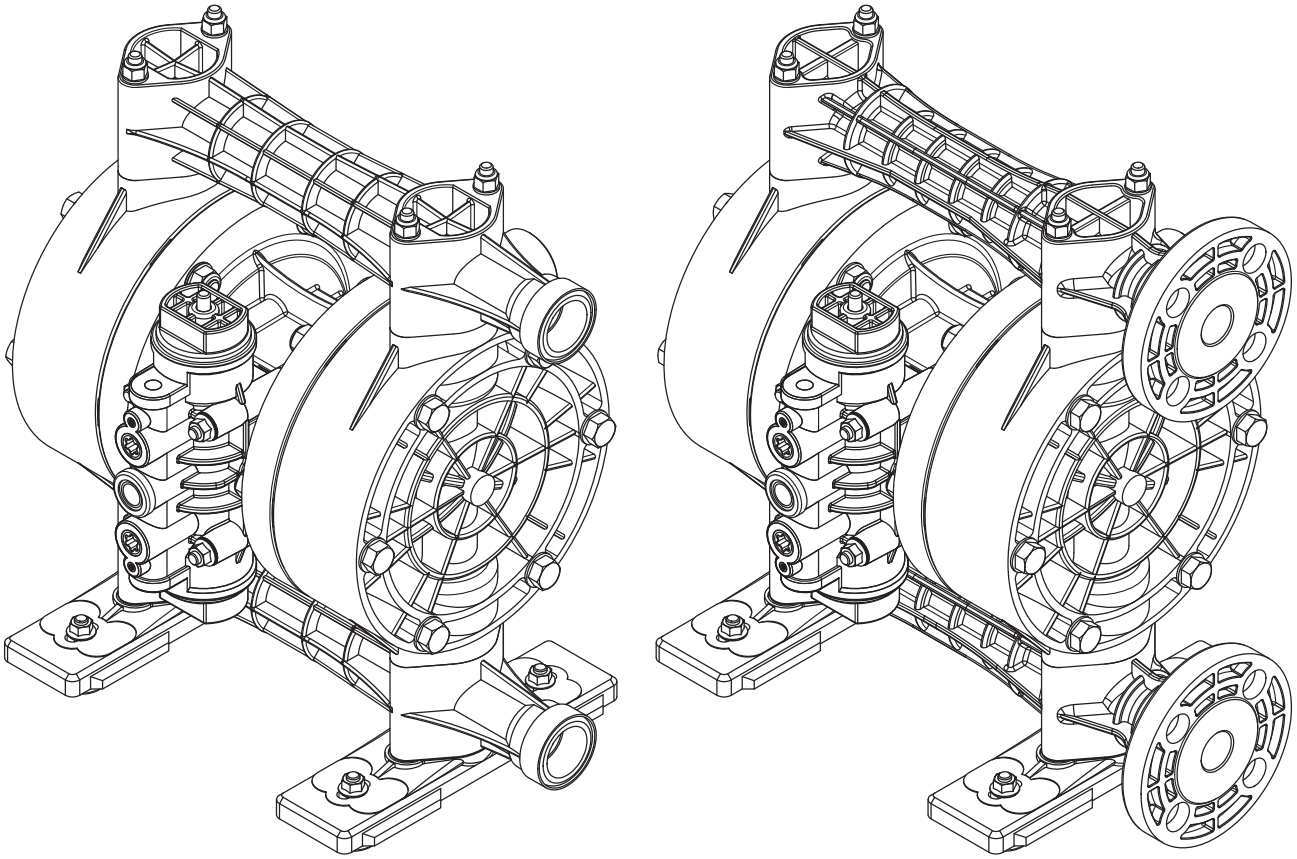
D113SIE-00

# PUMP SERVICE BOOK

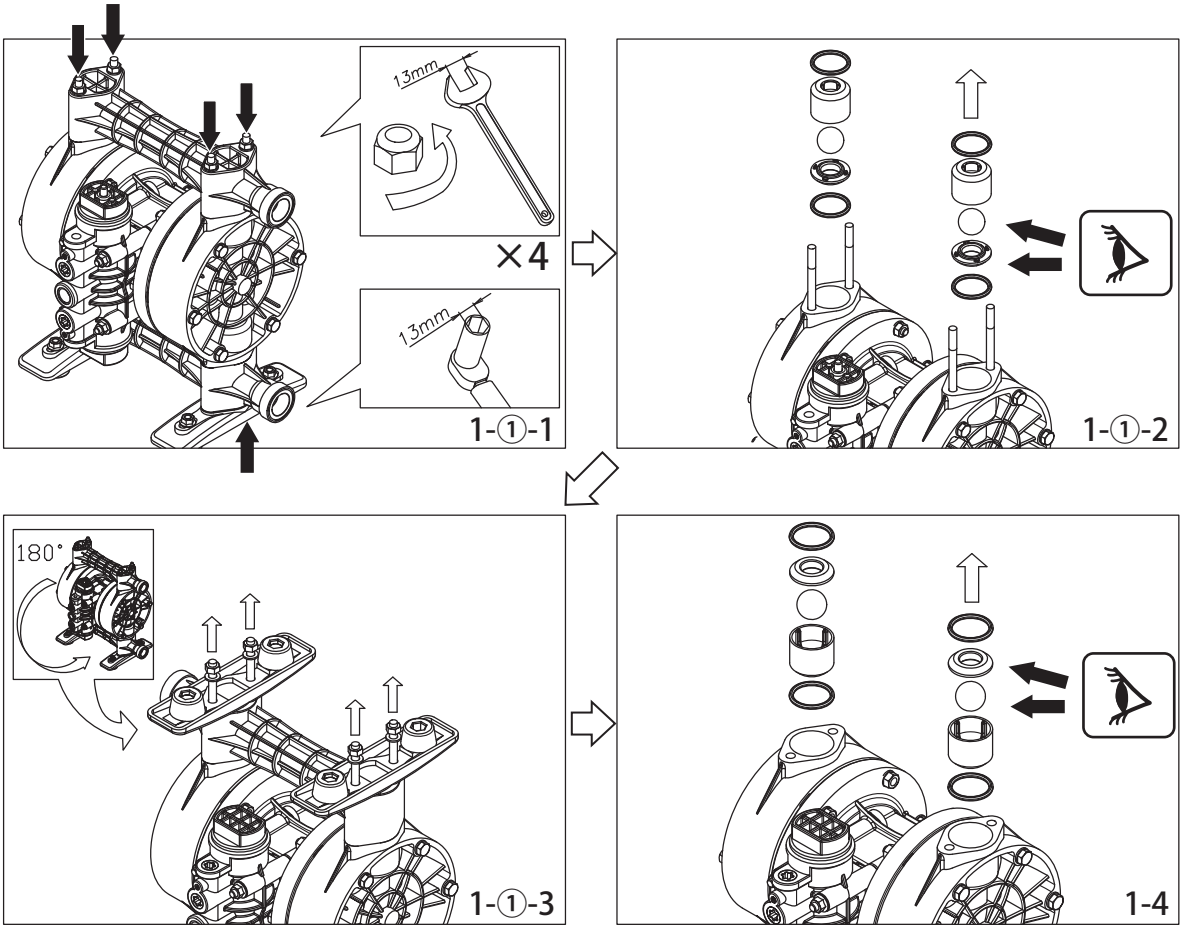


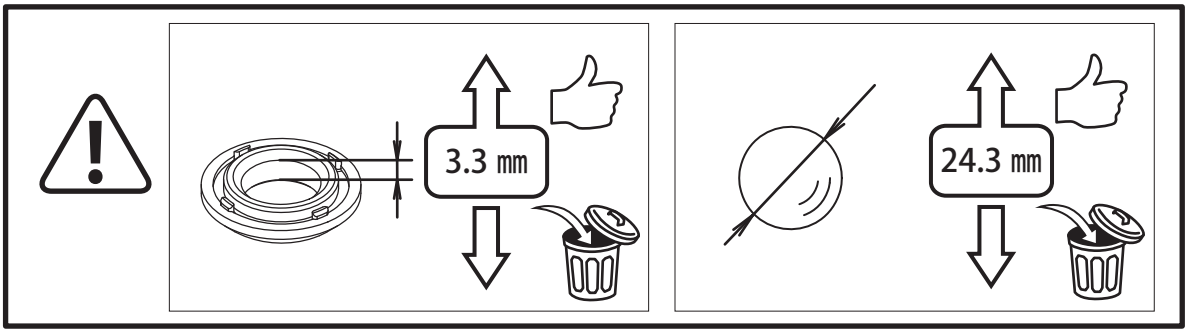
## TC-X202P TC-X252P TC-X252V

Series Pumps

IWAKI

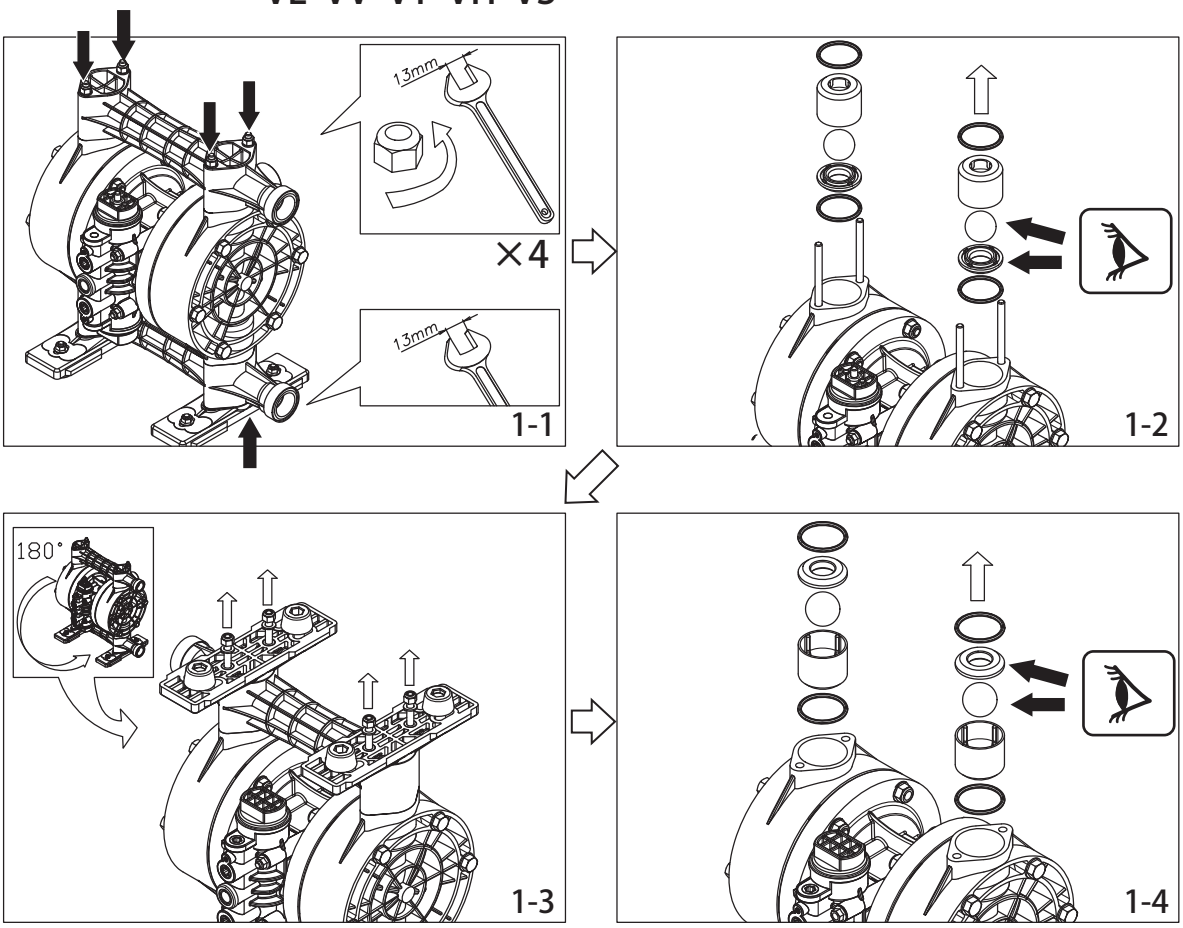
## 1-① (202) PC PN PE PV PH PS PT PHT

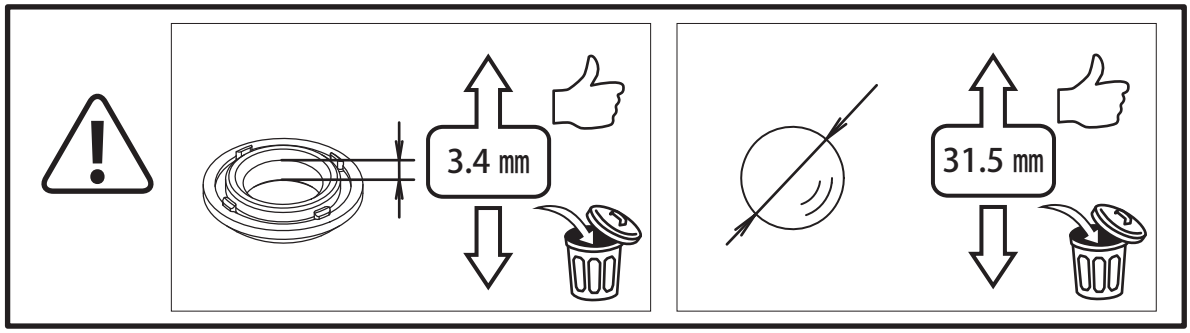


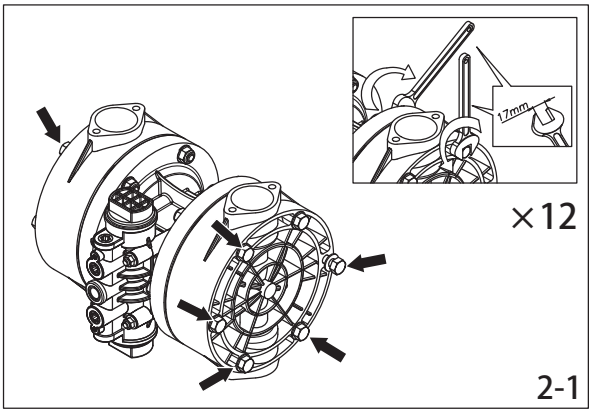



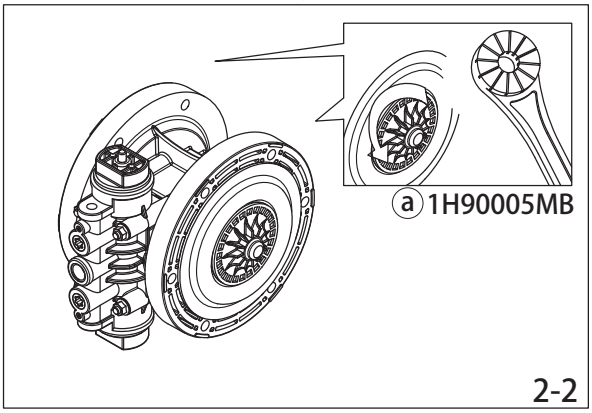
# 1

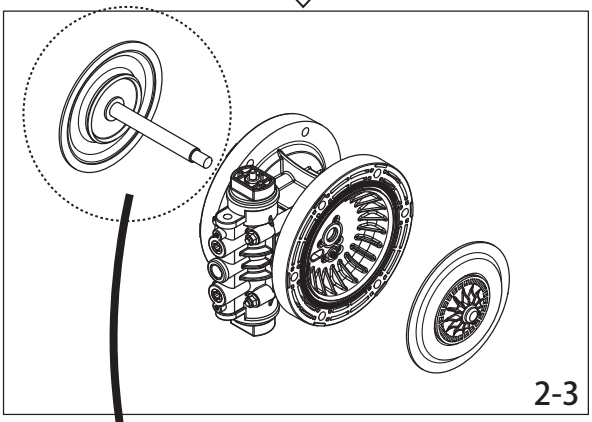
## 1-② (252) PN PB PE PV PH PS PT PHT VE VV VT VH VS

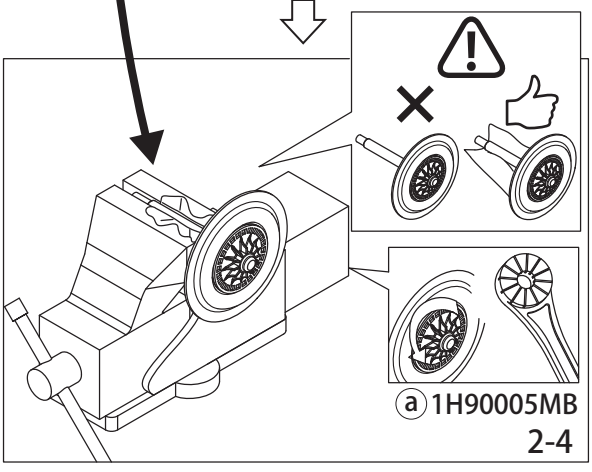



17mm
×12
2-1


ⓐ1H90005MB
2-2

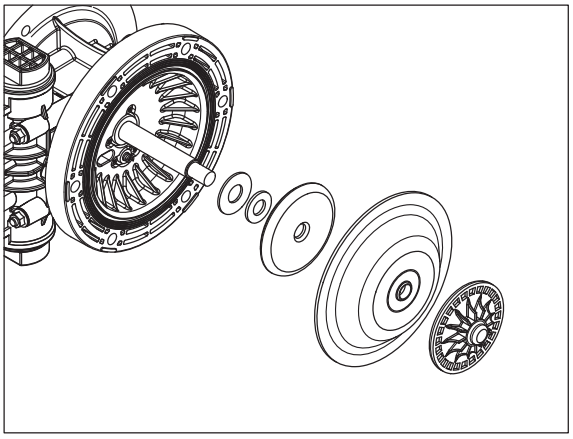

2-3


ⓐ1H90005MB
2-4

# 3

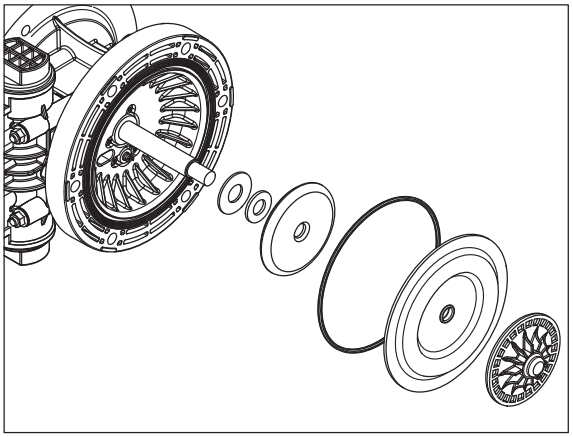
## 3-①

PC VE
PN VV
PE
PV



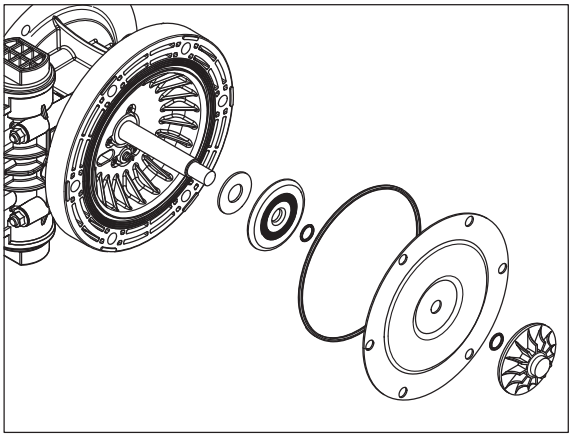
## 3-②

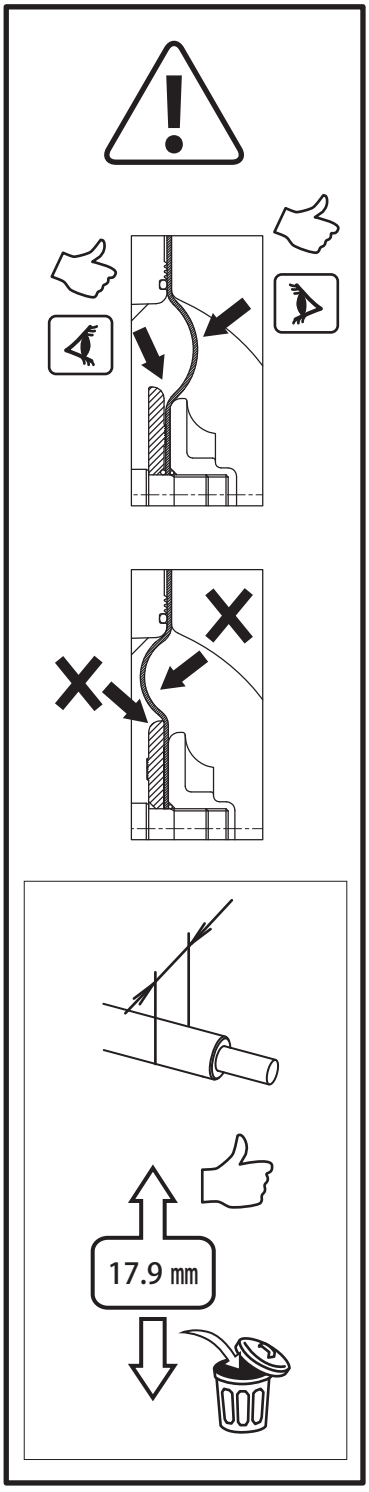
PH VH
PS VS
PHT



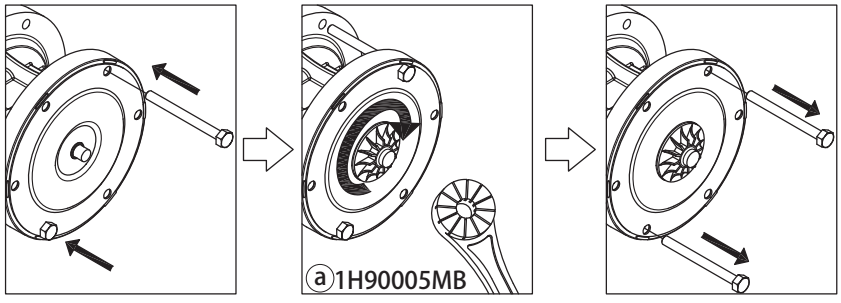
## 3-③

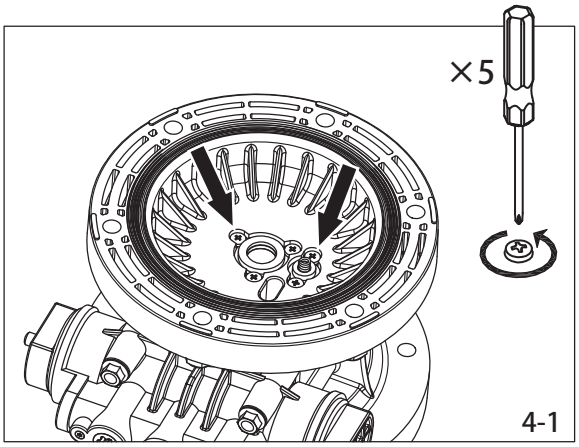
PT VT



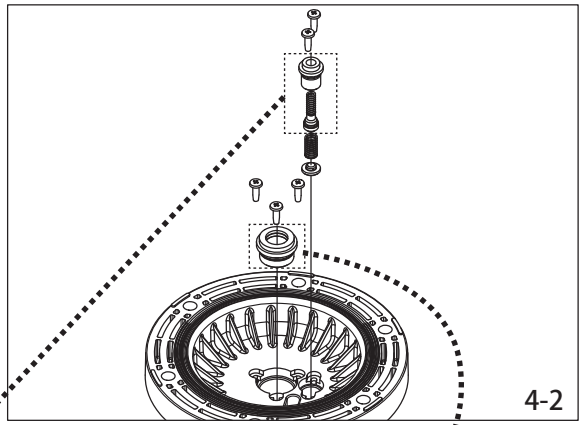



PT
VT

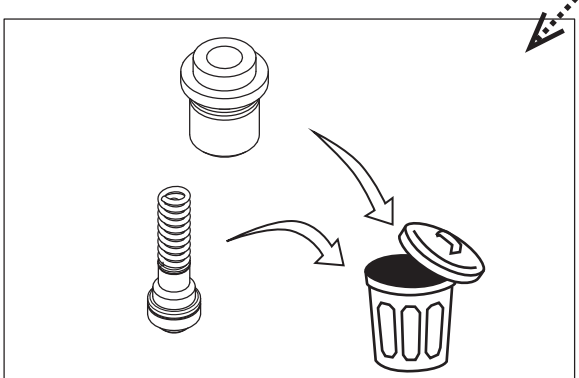




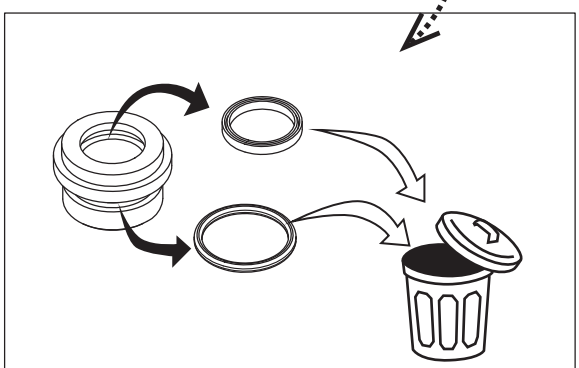

4-1



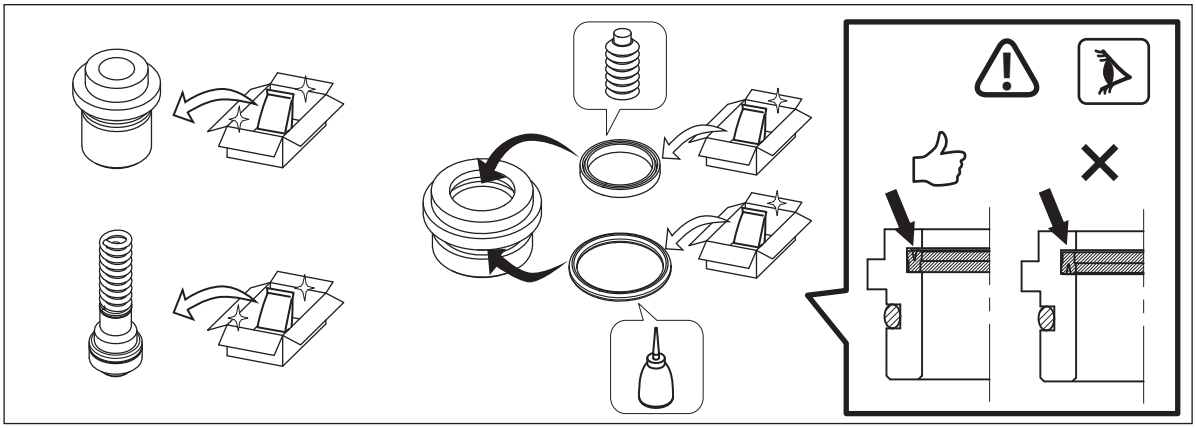
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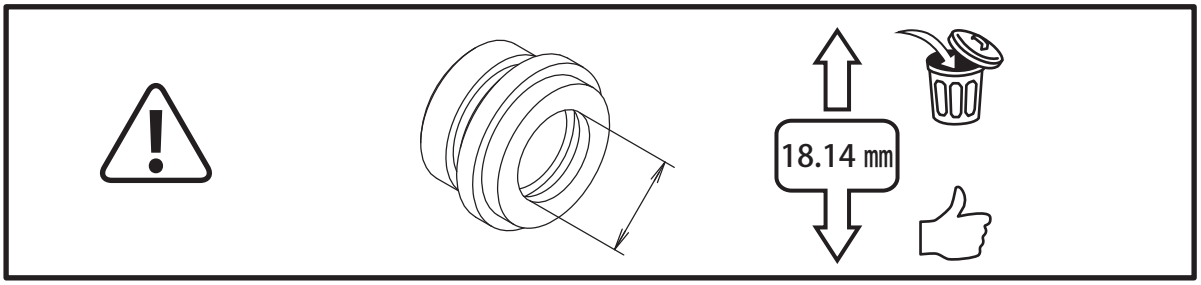


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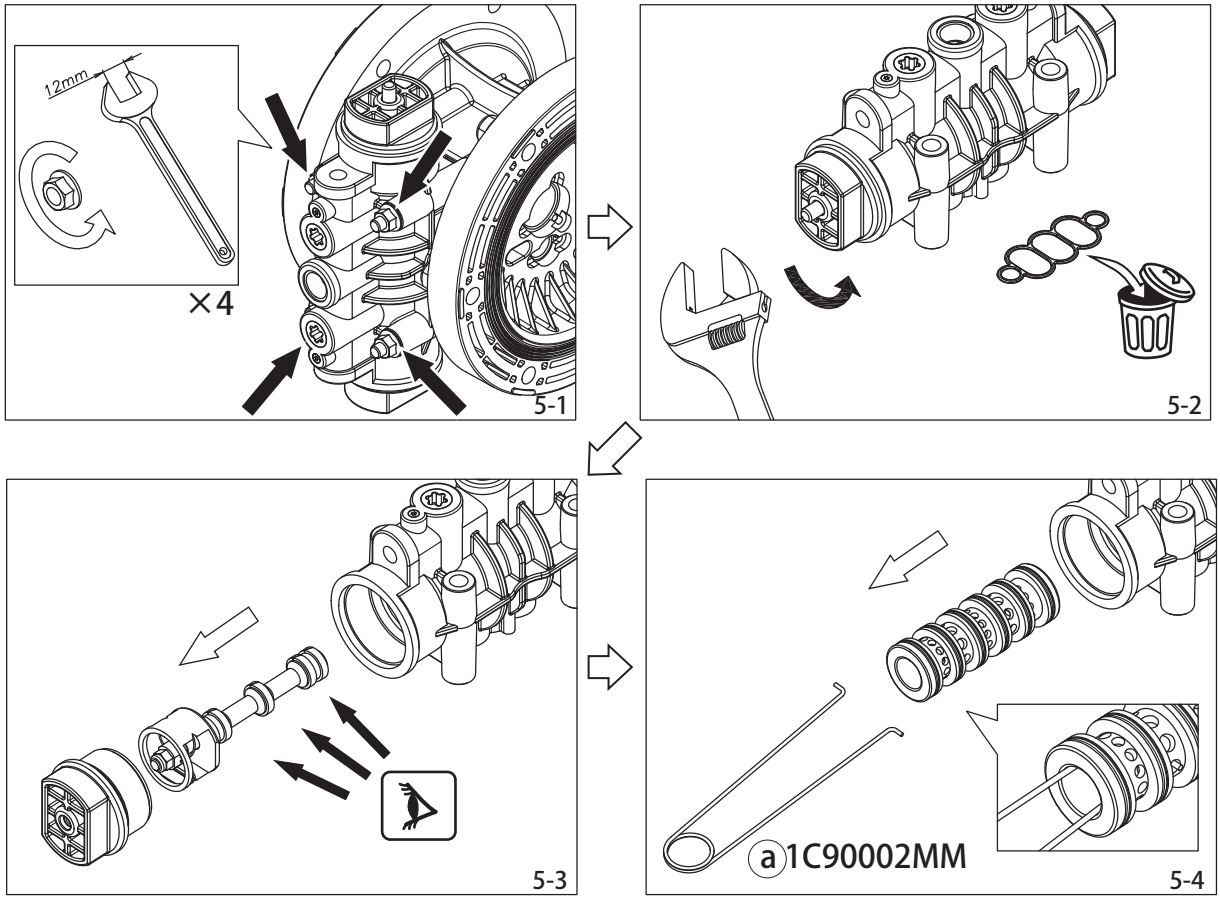


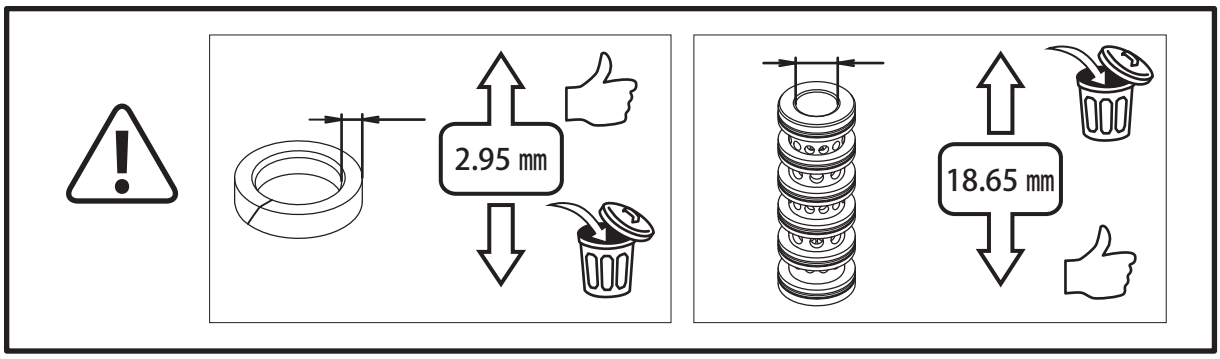
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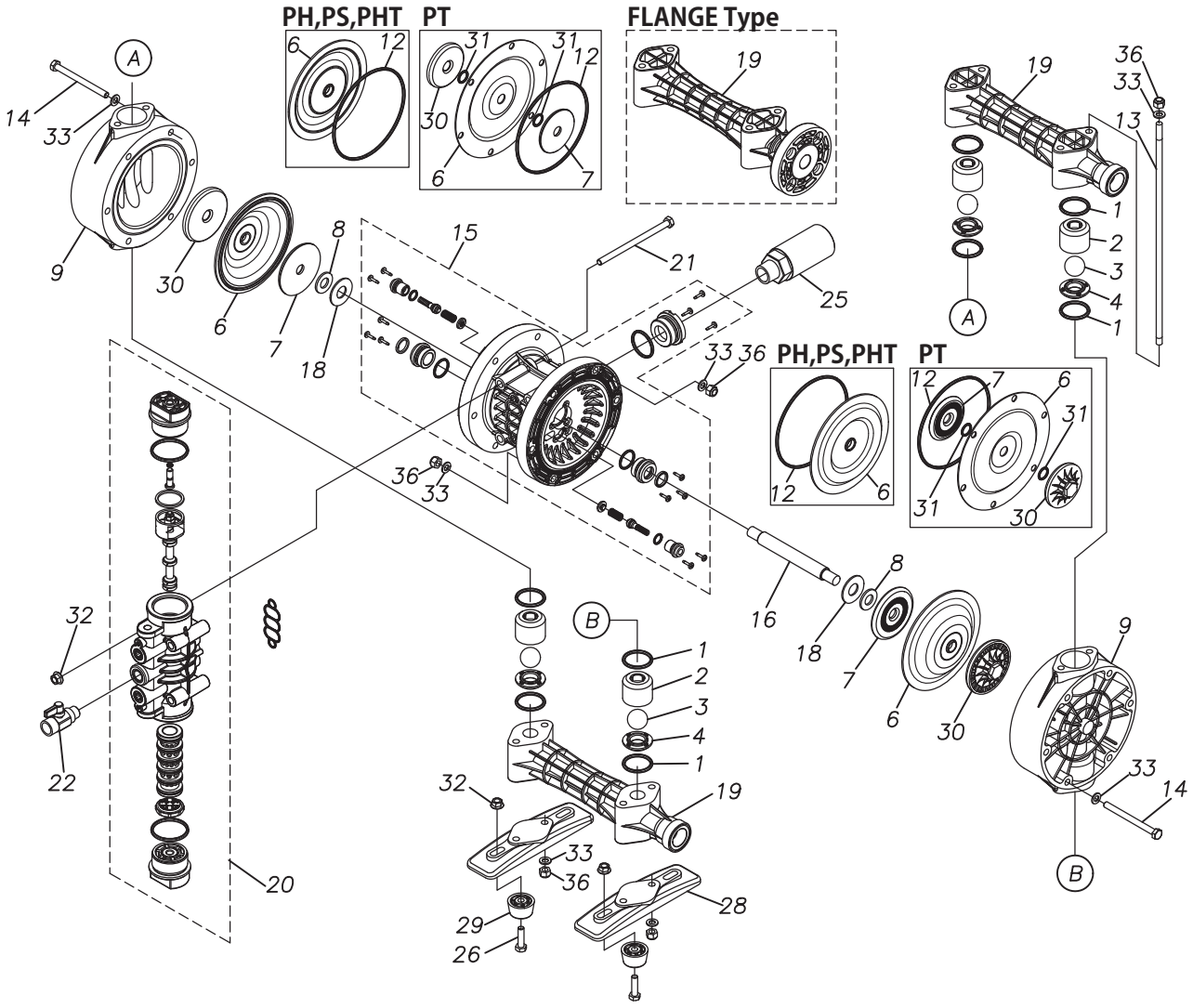


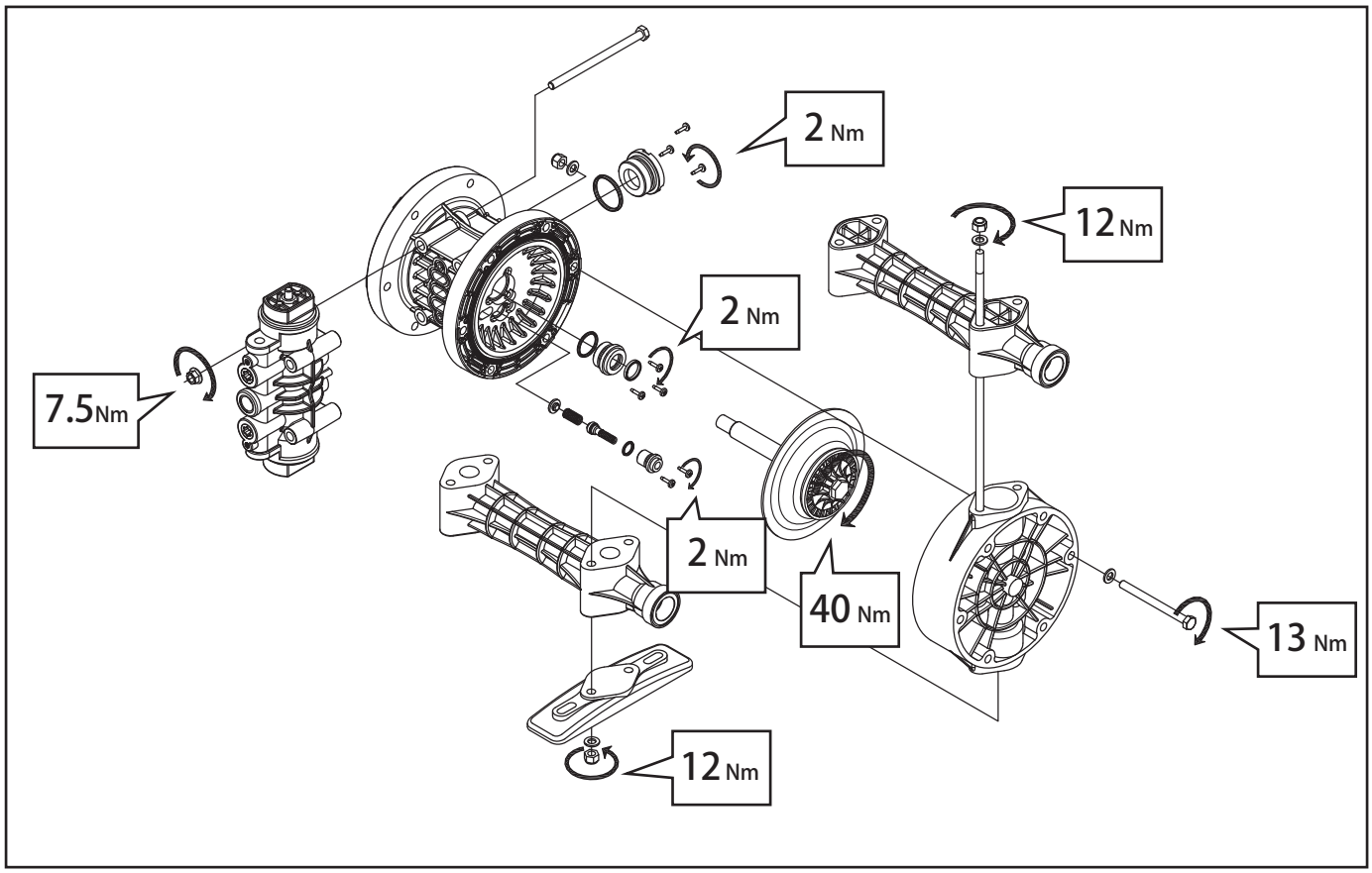


# 5



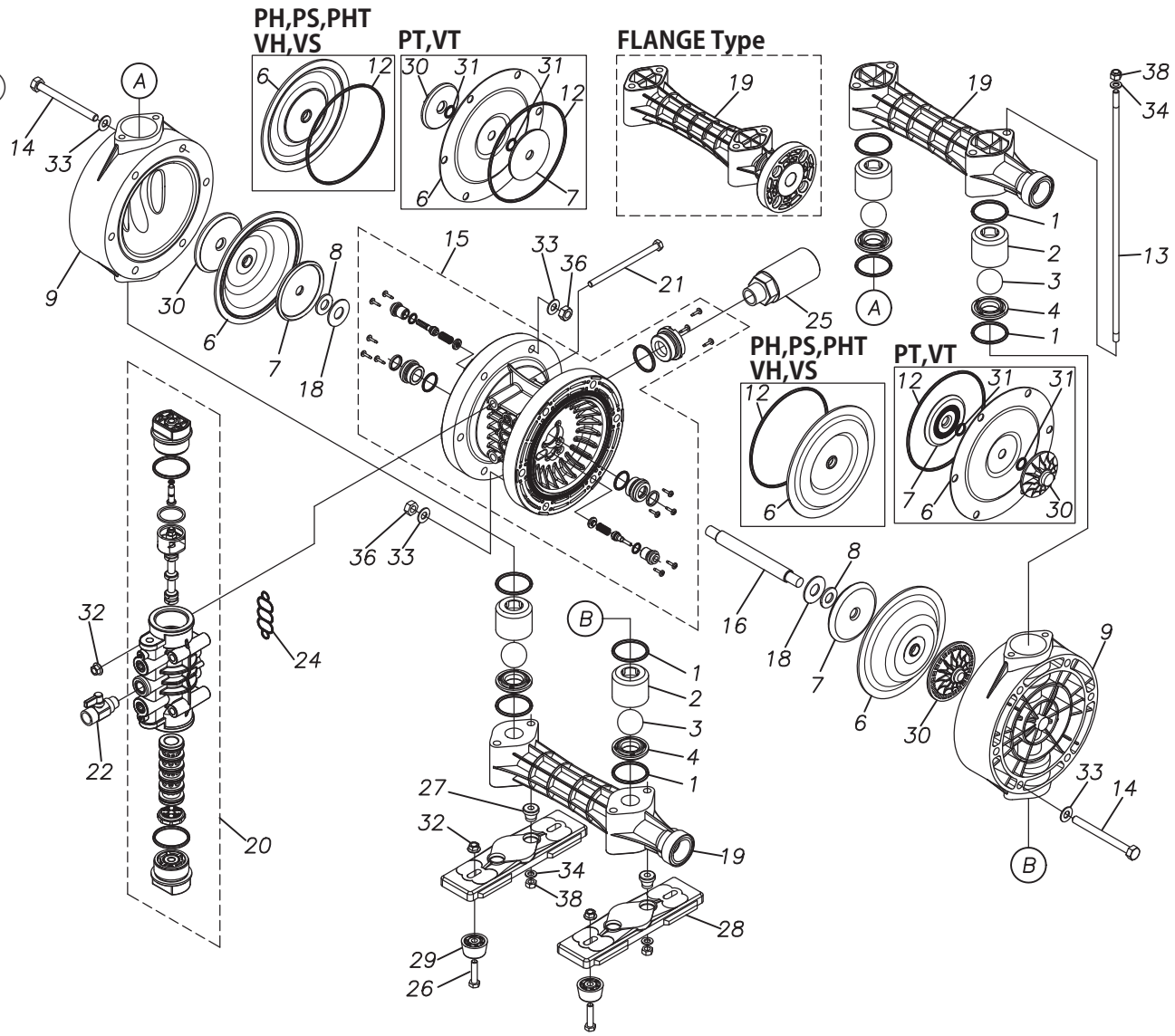



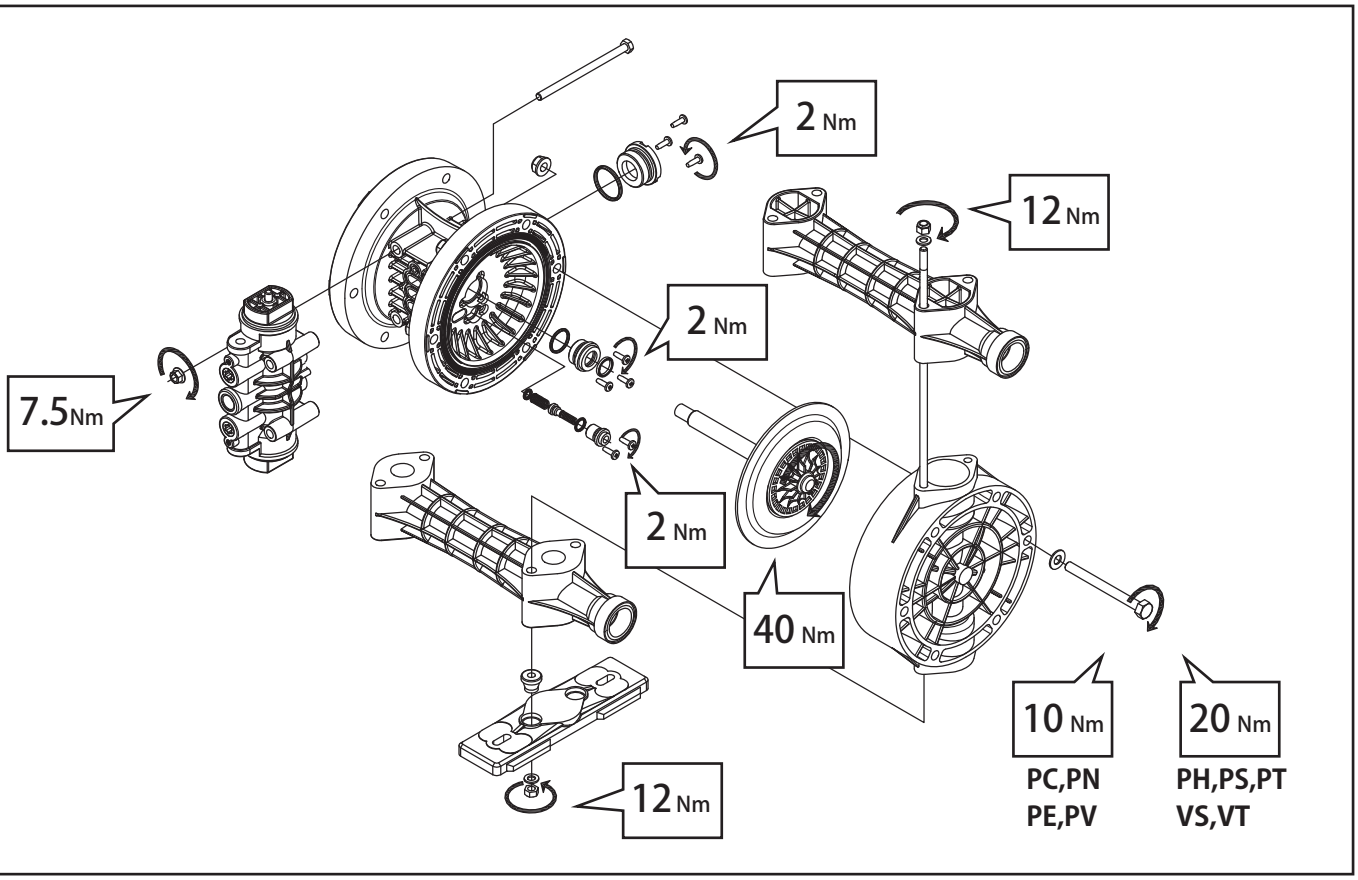

PH,PS,PHT
PT
FLANGE Type
PH,PS,PHT
PT
A
B


2 Nm
12 Nm
2 Nm
7.5Nm
2 Nm
40 Nm
13 Nm
12 Nm

# 6

## 6-②


PH,PS,PHT
VH,VS
PT,VT
FLANGE Type
PH,PS,PHT
VH,VS
PT,VT
A
B


2 Nm
12 Nm
2 Nm
7.5Nm
2 Nm
40 Nm
10 Nm
PC,PN
PE,PV
20 Nm
PH,PS,PT
VS,VT
12 Nm