GF Piping Systems

Industrial PLUS

Premium PVC Pipe



We are pleased to announce the addition of the **Harvel Industrial PLUS** PVC Schedule 80 and Schedule 40 pipe.

Industrial PLUS has the quality you've come to expect from GF, including CSA (Canadian Standards Association) B137.3 approval and physical properties optimized for customers who fabricate fittings or other products from pipe.

CURRENT Part Numbers for non-CSA Approved Industrial Grade Pipe

Size	Sch 80 Plain End	Sch 80 Bell End	Sch 40 Plain End	Sch 40 Bell End
½"	H0800050PG2000	H0800050PG200B	H0400050PW2000	H0400050PW200B
¾"	H0800075PG2000	H0800075PG200B	H0400075PW2000	H0400075PW200B
1"	H0800100PG2000	H0800100PG200B	H0400100PW2000	H0400100PW200B
1¼"	H0800125PG2000	H0800125PG200B	H0400125PW2000	H0400125PW200B
1½"	H0800150PG2000	H0800150PG200B	H0400150PW2000	H0400150PW200B
2"	H0800200PG2000	H0800200PG200B	H0400200PW2000	H0400200PW200B
2½"	H0800250PG2000	H0800250PG200B	H0400250PW2000	H0400250PW200B
3"	H0800300PG2000	H0800300PG200B	H0400300PW2000	H0400300PW200B
4"	H0800400PG2000	H0800400PG200B	H0400400PW2000	H0400400PW200B
6"	H0800600PG2000	H0800600PG200B	H0400600PW2000	H0400600PW200B
8"	H0800800PG2000	H0800800PG200B	H0400800PW2000	H0400800PW200B
10"	H0801000PG2000	H0801000PG200B	H0401000PW2000	H0401000PW200B
12"	H0801200PG2000	H0801200PG200B	H0401200PW2000	H0401200PW200B

GF will continue to offer only one version of CSA approved and fabrication grade PVC pipe in 14" through 24" and ⅛", ⅜", ¼", 3½", 5" sizes.

NEW Part Numbers for Industrial PLUS CSA Approved and Fabrication Grade Pipe

Size	Sch 80 Plain End	Sch 80 Bell End	Sch 40 Plain End	Sch 40 Bell End
½"	HX800050PG2000	HX800050PG200B	HX400050PW2000	HX400050PW200B
¾"	HX800075PG2000	HX800075PG200B	HX400075PW2000	HX400075PW200B
1"	HX800100PG2000	HX800100PG200B	HX400100PW2000	HX400100PW200B
1¼"	HX800125PG2000	HX800125PG200B	HX400125PW2000	HX400125PW200B
1½"	HX800150PG2000	HX800150PG200B	HX400150PW2000	HX400150PW200B
2"	HX800200PG2000	HX800200PG200B	HX400200PW2000	HX400200PW200B
2½"	HX800250PG2000	HX800250PG200B	HX400250PW2000	HX400250PW200B
3"	HX800300PG2000	HX800300PG200B	HX400300PW2000	HX400300PW200B
4"	HX800400PG2000	HX800400PG200B	HX400400PW2000	HX400400PW200B
6"	HX800600PG2000	HX800600PG200B	HX400600PW2000	HX400600PW200B
8"	HX800800PG2000	HX800800PG200B	HX400800PW2000	HX400800PW200B
10"	HX801000PG2000	HX801000PG200B	HX401000PW2000	HX401000PW200B
12"	HX801200PG2000	HX801200PG200B	HX401200PW2000	HX401200PW200B

There is no change for 14"–24" and ⅛", ⅜", ¼", 3½", 5".

	Industrial PLUS PVC Schedule 80	Industrial PLUS PVC Schedule 40
ASTM D1784 (PVC material)	Type I Grade I Cell Class 12454	Type I Grade I Cell Class 12454
Meets NSF 61 (PVC Material)	Yes	Yes
ASTM D1785 (Performance)	Exceeds	Exceeds
ASTM D2672 (Pipe Bells)	Meets	Meets
ASTM D2665 (Performance)	N/A	Meets
Meets NSF 14 (Pipe)	Yes	Yes
Meets CAN/CSA B137.3 (Pipe)	Yes	Yes
ULC-S102.2 (Flame Spread)	0–25	0–25

ASTM D1784 - Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D1785 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
ASTM D2672 - Standard Specification for Joints for IPS PVC Pipe Using Solvent Cement
ASTM D2665 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
NSF/ANSI 14 - Plastics Piping System Components and Related Materials
NSF/ANSI 61 - Drinking water system components - Health effects
CAN/CSA B137.3 - Thermoplastic Pressure Piping Compendium
ULC-S102.2 - Surface Burning Characteristics of Flooring, Floor Covering and Miscellaneous Materials and Assemblies

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