

NOTES:


VIEW: CRIMPS

VIEW: TABS

1.) REFER TO UL1681 PAGE 10, FIG. C1.5, AND CLAUSE 4.12.2 IN CSA C22.2 WHICH REFERENCES NEMA WD-16-1988.

2.) CRITICAL DIMENSION TO BE CHECKED AS PART OF THE IN-PROCESS INSPECTION (SPC).

3.) MAJOR DIMENSION CRITICAL AT SET-UP



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TOLERANCES +/-: .XX=.01 .XXX=.005 ANG.=2°

MATL.: BRASS FINISH: WIRE STRIP LENGTH: .19

THICK: .028

WIRE RANGE (AWG):18-14

TOOLING: DIE-Z013, Z300; PUNCHES-Z049 (14 AWG) Z033 (16 AWG); Z048 (18 AWG); Z318 (14-18 AWG) ANVILS-Z022, Z302 (14-18 AWG)

DRAWN: NKK REVISED: JLR APPROVED: DATE: 05/16/03 DATE: 6-15-95

DESCRIPTION: 186-18-TIN-BULK

PART NUMBER	5877	5880-810	REVISION
CATALOG NUMBER			F