

► RACK AND PINION ACCESSORIES

Rack Installation Gauge

These opposite tooth gauges assist with installing rack pieces end-to-end. Select the gauge that matches the module of your rack.



Helical Tooth Installation Gauge

Module	1.5	2.0	3.0	4.0
Type Code	GHGH-15-02-Gauge	GHGH-20-02-Gauge	GHGH-30-02-Gauge	GHGH-40-02-Gauge
Part Number	84030012	84030005	84030004	84030003
Helix	Left Hand	Left Hand	Left Hand	Left Hand
Dimensions HxWxL (mm)	17 x 17 x 200	24 x 24 x 200	29 x 29 x 200	39 x 39 x 200

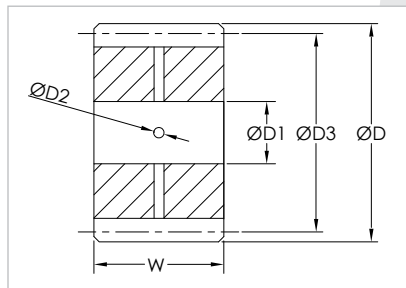
Felt Pinions

Use a felt pinion with your lubrication system to lubricate the rack and pinion. Felt pinions can be mounted to lubricate either the rack or the pinion.



Felt Pinions

Module	2.0		3.0		4.0	
Type Code	PHFP-20-L	PHFP-20-R	PHFP-30-L	PHFP-30-R	PHFP-40-L	PHFP-40-R
Part Number	84030006	84030007	84030008	84030009	84030010	84030011
Helix	Left Hand	Right Hand	Left Hand	Right Hand	Left Hand	Right Hand
Mounts to	Rack	Pinion	Rack	Pinion	Rack	Pinion



Module	Number of Teeth (z)	D (mm)	D1 (mm)	D2 (mm)	D3 Pitch (mm)	W (mm)
2	18	42	12	2	38.2	25
3	18	63	12	3	57.3	30
4	18	84	12	4	76.4	40